

## PhytoCycle™ Orange Formulation Guidelines

**Code:** FSS16925  
**INCI Name:** Water & Citrus Aurantium Dulcis (Orange) Fruit Extract  
**CAS #:** 7732-18-5 & 84012-28-2 (or) 8028-48-6  
**EINECS #:** 231-791-2 & N/A (or) 232-433-8

<b>Temperature Stability</b>	Stable up to 80° Celsius
<b>pH Stability</b>	4 to 7 pH
<b>Suggested Use Levels</b>	1.0% - 10.0%
<b>Solubility</b>	Water Soluble
<b>Formulation Guidelines</b>	<p><b>PhytoCycle™ Orange</b> may be incorporated in to both aqueous systems and emulsions. We recommend adding this product to the water phase of emulsions.</p>